

Test Report

No. : CE/2019/14525

Date : 2019/01/23

Page : 1 of 20

PdCu Bond Wire

The following samples was/were submitted and identified by/on behalf of the applicant as :

Sample Submitted By :
Sample Description : PALLADIUM COATING COPPER WIRE
Sample Receiving Date : 2019/01/17
Testing Period : 2019/01/17 to 2019/01/23

Test Requested :

- (1) As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample(s).
- (2) Please refer to next pages for the other item(s).

Test Result(s) : Please refer to following pages.

Conclusion : (1) Based on the performed tests on submitted sample(s), the test results of Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

Troy Chang, Manager - Tech
Signed for and on behalf of
SGS TAIWAN LTD.
Chemical Laboratory - Taipei



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Test Report

No. : CE/2019/14525

Date : 2019/01/23

Page : 2 of 20

Test Result(s)

PART NAME No.1 : SILVER COLORED WIRE

Test Item(s)	Unit	Method	MDL	Result No.1	Limit
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5 (2013) and performed by ICP-AES.	2	n.d.	100
Lead (Pb)	mg/kg	With reference to IEC 62321-5 (2013) and performed by ICP-AES.	2	n.d.	1000
Mercury (Hg)	mg/kg	With reference to IEC 62321-4 (2013) and performed by ICP-AES.	2	n.d.	1000
Hexavalent Chromium Cr(VI)(#2)	µg/cm ²	With reference to IEC 62321-7-1 (2015) and performed by UV-VIS.	0.10	n.d.	-
Sum of PBBs	mg/kg	With reference to IEC 62321-6 (2015) and performed by GC/MS.	-	n.d.	1000
Monobromobiphenyl	mg/kg		5	n.d.	-
Dibromobiphenyl	mg/kg		5	n.d.	-
Tribromobiphenyl	mg/kg		5	n.d.	-
Tetrabromobiphenyl	mg/kg		5	n.d.	-
Pentabromobiphenyl	mg/kg		5	n.d.	-
Hexabromobiphenyl	mg/kg		5	n.d.	-
Heptabromobiphenyl	mg/kg		5	n.d.	-
Octabromobiphenyl	mg/kg		5	n.d.	-
Nonabromobiphenyl	mg/kg		5	n.d.	-
Decabromobiphenyl	mg/kg		5	n.d.	-
Sum of PBDEs	mg/kg		-	n.d.	1000
Monobromodiphenyl ether	mg/kg		5	n.d.	-
Dibromodiphenyl ether	mg/kg		5	n.d.	-
Tribromodiphenyl ether	mg/kg		5	n.d.	-
Tetrabromodiphenyl ether	mg/kg		5	n.d.	-
Pentabromodiphenyl ether	mg/kg		5	n.d.	-
Hexabromodiphenyl ether	mg/kg		5	n.d.	-
Heptabromodiphenyl ether	mg/kg		5	n.d.	-
Octabromodiphenyl ether	mg/kg		5	n.d.	-
Nonabromodiphenyl ether	mg/kg		5	n.d.	-
Decabromodiphenyl ether	mg/kg		5	n.d.	-

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Test Report

No. : CE/2019/14525

Date : 2019/01/23

Page : 3 of 20

Test Item(s)	Unit	Method	MDL	Result No.1	Limit
DEHP (Di- (2-ethylhexyl) phthalate) (CAS No.: 117-81-7)	mg/kg	With reference to IEC 62321-8 (2017). Analysis was performed by GC/MS.	50	n.d.	1000
BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)	mg/kg		50	n.d.	1000
DBP (Dibutyl phthalate) (CAS No.: 84-74-2)	mg/kg		50	n.d.	1000
DIBP (Di-isobutyl phthalate) (CAS No.: 84-69-5)	mg/kg		50	n.d.	1000
DIDP (Di-isodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1)	mg/kg		50	n.d.	-
DINP (Di-isononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0)	mg/kg		50	n.d.	-
DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0)	mg/kg		50	n.d.	-
DNHP (Di-n-hexyl phthalate) (CAS No.: 84-75-3)	mg/kg		50	n.d.	-
DIHP (1,2-Benzenedicarboxylic acid, di-C6-8-branched alkyl esters, C7-rich) (CAS No.: 71888-89-6)	mg/kg		50	n.d.	-
DHNUP (1,2-Benzenedicarboxylic acid, di-C7-11-branched and linear alkyl esters) (CAS No.: 68515-42-4)	mg/kg		50	n.d.	-
DMEP (Bis (2-methoxyethyl) phthalate) (CAS No.: 117-82-8)	mg/kg	With reference to US EPA 3550C (2007). Analysis was performed by GC/MS.	50	n.d.	-
DNPP (Di-n-pentyl phthalate) (CAS No.: 131-18-0)	mg/kg		50	n.d.	-
Polychlorinated Biphenyls (PCBs) (CAS No.: 1336-36-3)	mg/kg		0.5	n.d.	-
Polychlorinated Naphthalene (PCNs)	mg/kg	With reference to US EPA 3550C (2007). Analysis was performed by GC/MS.	5	n.d.	-
Polychlorinated Terphenyls (PCTs)	mg/kg	With reference to US EPA 3550C (2007). Analysis was performed by GC/MS.	0.5	n.d.	-

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Test Report

No. : CE/2019/14525

Date : 2019/01/23

Page : 4 of 20

Test Item(s)	Unit	Method	MDL	Result	Limit
				No.1	
Alkanes, C10-13, chloro (Short Chain Chlorinated Paraffins) (CAS No.: 85535-84-8)	mg/kg	With reference to US EPA 3550C (2007). Analysis was performed by GC/MS.	100	n.d.	-
Halogen					
Halogen-Fluorine (F) (CAS No.: 14762-94-8)	mg/kg	With reference to BS EN 14582 (2016). Analysis was performed by IC.	50	n.d.	-
Halogen-Chlorine (Cl) (CAS No.: 22537-15-1)	mg/kg		50	n.d.	-
Halogen-Bromine (Br) (CAS No.: 10097-32-2)	mg/kg		50	n.d.	-
Halogen-Iodine (I) (CAS No.: 14362-44-8)	mg/kg		50	n.d.	-
Perfluorooctane sulfonates (PFOS-Acid, Metal Salt, Amide)	mg/kg	With reference to US EPA 3550C (2007). Analysis was performed by LC/MS.	10	n.d.	-
PFOA (CAS No.: 335-67-1)	mg/kg	With reference to US EPA 3550C (2007). Analysis was performed by LC/MS.	10	n.d.	-
PVC	**	Analysis was performed by FTIR and FLAME Test.	-	Negative	-
Tributyl Tin (TBT)	mg/kg	With reference to ISO 17353 (2004). Analysis was performed by GC/FPD.	0.03	n.d.	-
Triphenyl Tin (TphT)	mg/kg		0.03	n.d.	-
Dibutyl Tin (DBT)	mg/kg		0.03	n.d.	-
Diocetyl Tin (DOT)	mg/kg		0.03	n.d.	-
Bis(tributyltin)oxide (TBTO) (CAS No.: 56-35-9)	mg/kg	With reference to ISO 17353 (2004). Analysis was performed by GC/FPD. Calculated from the result of Tributyl Tin (TBT).	0.03 (▲)	n.d.	-
Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified (α-HBCDD, β-HBCDD, γ-HBCDD) (CAS No.: 25637-99-4 and 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8))	mg/kg	With reference to IEC 62321 (2008). Analysis was performed by GC/MS.	5	n.d.	-
Red phosphorus	**	Analysis was performed by Pyrolyzer-GC/MS.	-	Negative	-

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Test Report

No. : CE/2019/14525

Date : 2019/01/23

Page : 5 of 20

Test Item(s)	Unit	Method	MDL	Result	Limit
				No.1	
Antimony (Sb)	mg/kg	With reference to US EPA 3052 (1996). Analysis was performed by ICP-AES.	2	n.d.	-
Arsenic (As)	mg/kg	With reference to US EPA 3052 (1996). Analysis was performed by ICP-AES.	2	n.d.	-
Beryllium (Be)	mg/kg	With reference to US EPA 3052 (1996). Analysis was performed by ICP-AES.	2	n.d.	-

Note :

1. mg/kg = ppm ; 0.1wt% = 1000ppm
2. MDL = Method Detection Limit
3. n.d. = Not Detected = less than MDL
4. " - " = Not Regulated
5. ** = Qualitative analysis (No Unit)
6. Negative = Undetectable / Positive = Detectable
7. (#2) =
 - a. The sample is positive for Cr(VI) if the Cr(VI) concentration is greater than 0.13 µg/cm².
The sample coating is considered to contain Cr(VI)
 - b. The sample is negative for Cr(VI) if Cr(VI) is n.d. (concentration less than 0.10 µg/cm²).
The coating is considered a non-Cr(VI) based coating
 - c. The result between 0.10 µg/cm² and 0.13 µg/cm² is considered to be inconclusive - unavoidable coating variations may influence the determination.
8. (▲) : The MDL was evaluated for element / tested substance.

Conversion Formula : $AX = A \times F$

AX	A	F
Bis(tributyltin)oxide (TBTO)	Tributyl Tin (TBT)	1.024

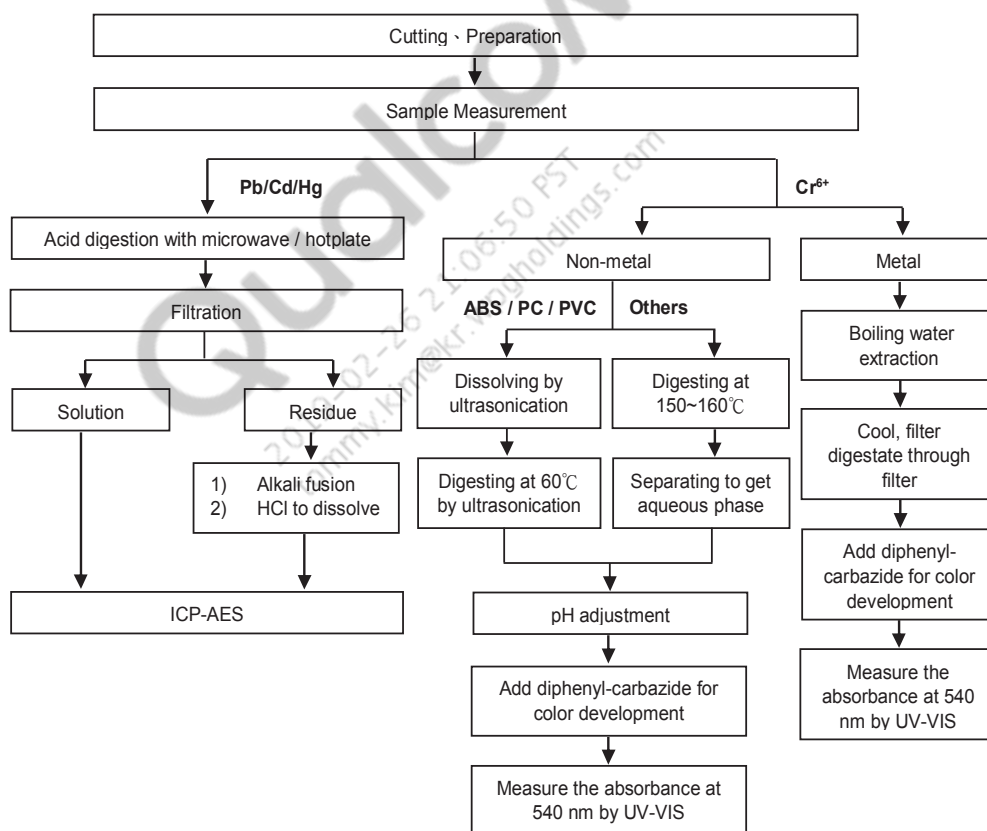
PFOS Reference Information : POPs - (EU) 757/2010

Outlawing PFOS as substances or preparations in concentrations above 0.001% (10ppm), in semi-finished products or articles or parts at a level above 0.1%(1000ppm), in textiles or other coated materials above 1µg/m².

Analytical flow chart of Heavy Metal

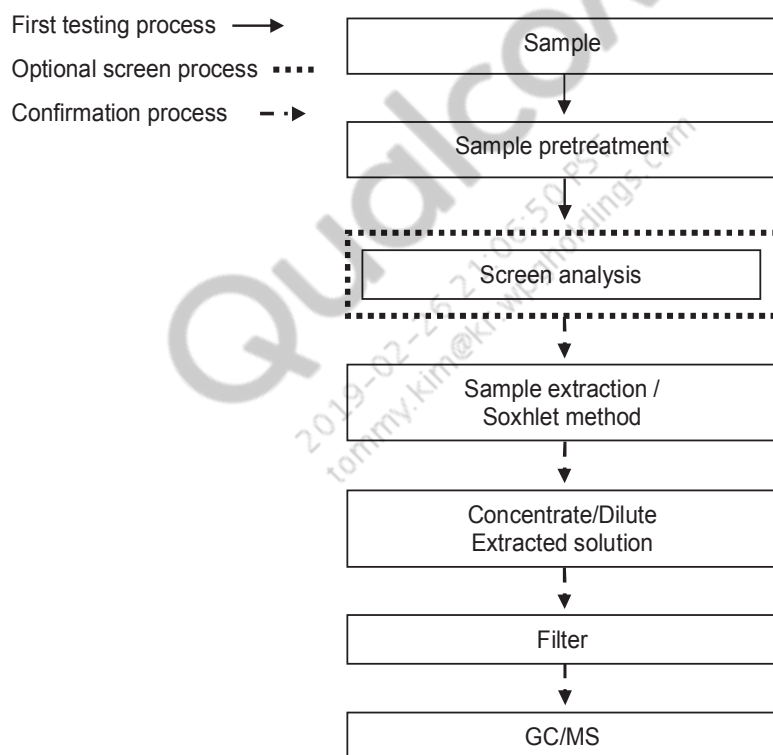
These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr⁶⁺ test method excluded)

- Technician : Rita Chen
- Supervisor: Troy Chang



Analytical flow chart – PBB / PBDE

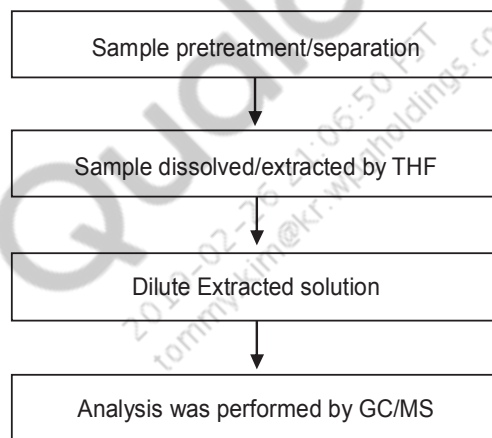
- Technician : Yaling Tu
- Supervisor: Troy Chang



Analytical flow chart - Phthalate

- Technician: Yaling Tu
- Supervisor: Troy Chang

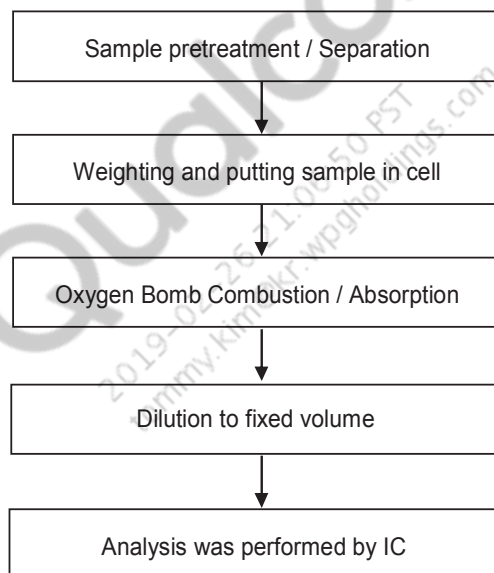
【Test method: IEC 62321-8】



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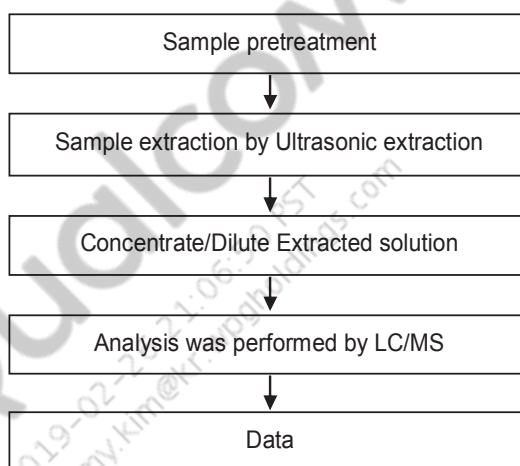
Analytical flow chart - Halogen

- Technician: Rita Chen
- Supervisor: Troy Chang



Analytical flow chart - PFOA/PFOS

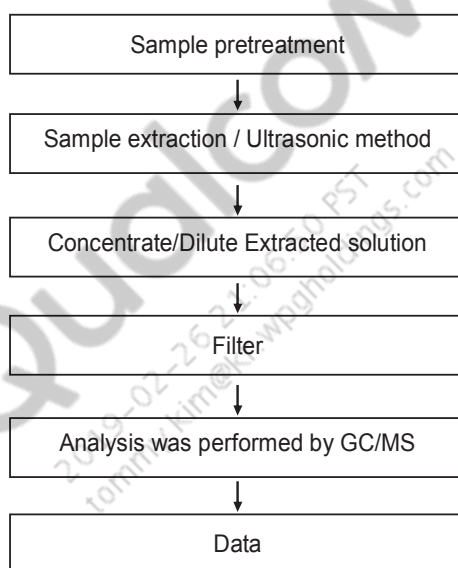
- Technician: Yaling Tu
- Supervisor: Troy Chang



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Analytical flow chart - PCBs

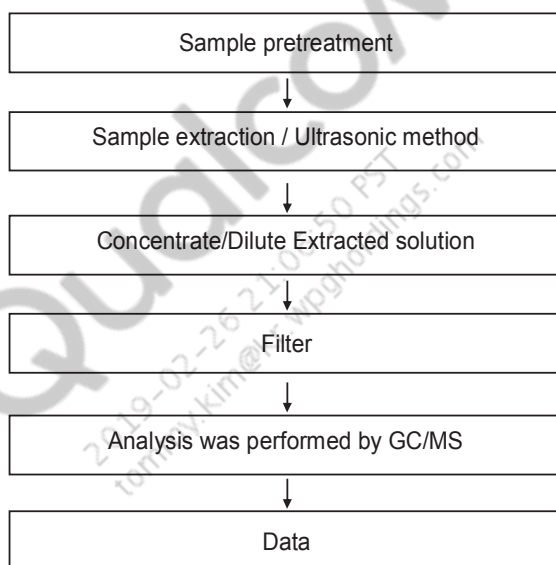
- Technician: Yaling Tu
- Supervisor: Troy Chang



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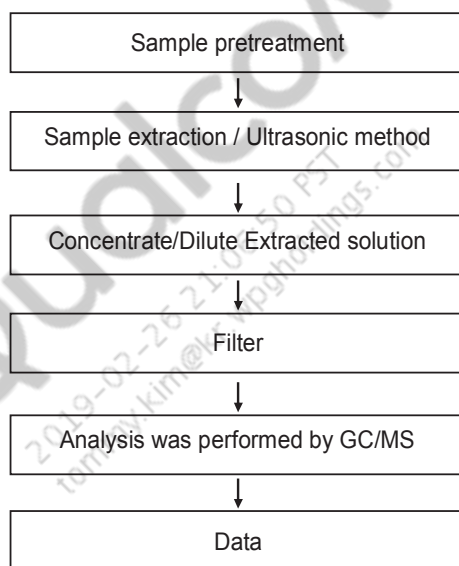
Analytical flow chart - PCNs

- Technician: Yaling Tu
- Supervisor: Troy Chang



Analytical flow chart - PCTs

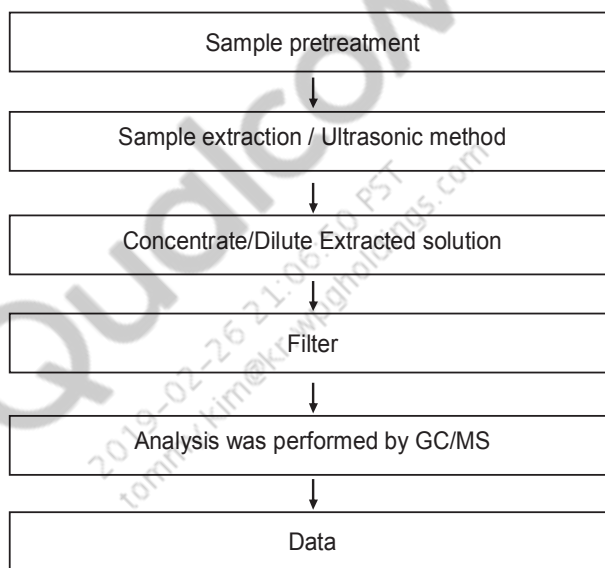
- Technician: Barry Tseng
- Supervisor: Troy Chang



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Analytical flow chart - Chlorinated Paraffins

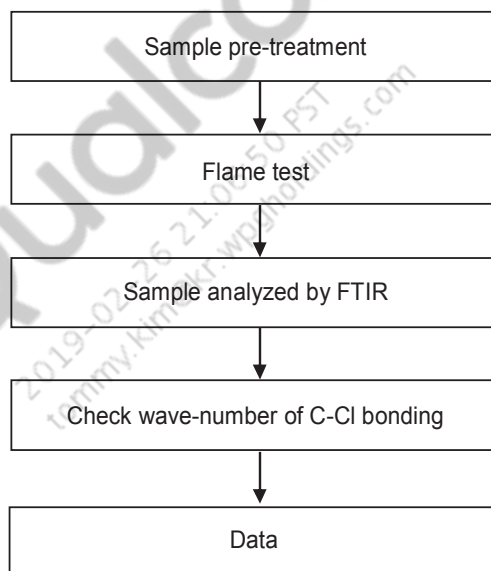
- Technician: Yaling Tu
- Supervisor: Troy Chang



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Analysis flow chart - PVC

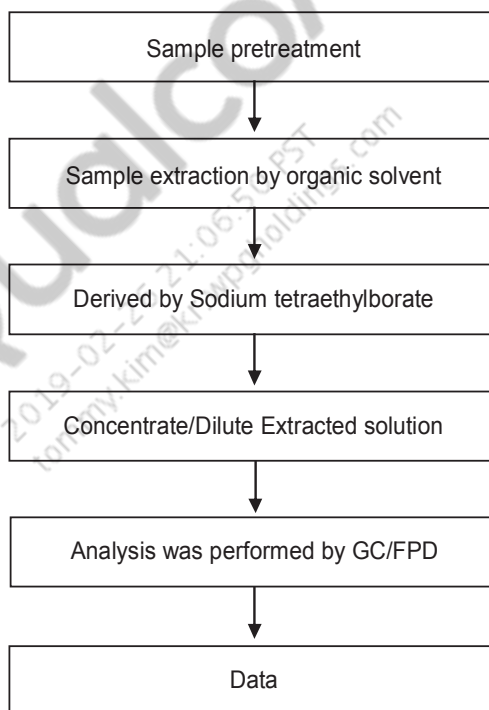
- Technician: Yaling Tu
- Supervisor: Troy Chang



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Analytical flow chart - Organic-Tin

- Technician: Yaling Tu
- Supervisor: Troy Chang

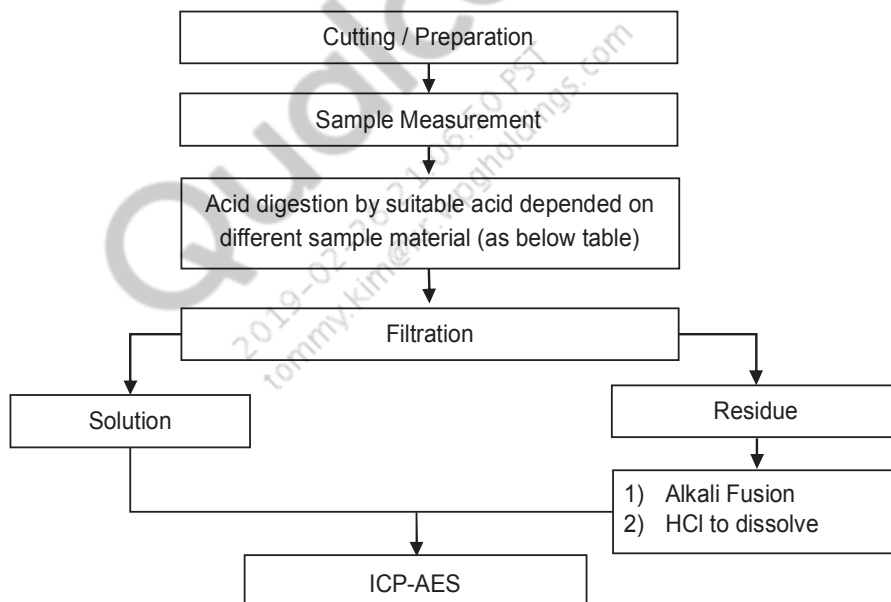


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These samples were dissolved totally by pre-conditioning method according to below flow chart.

- Technician: Rita Chen
- Supervisor: Troy Chang

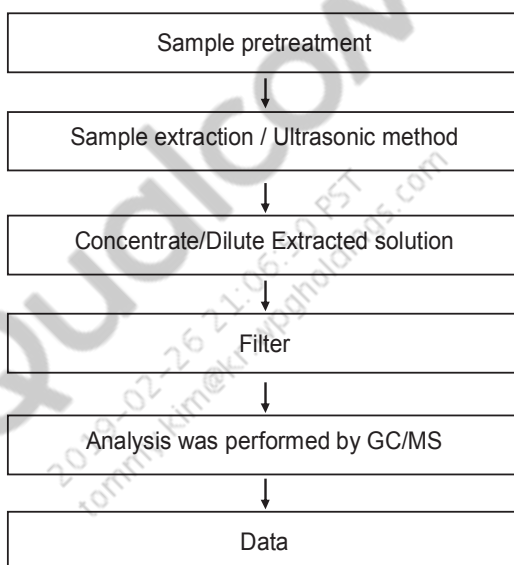
Flow Chart of digestion for the elements analysis performed by ICP-AES



Steel, copper, aluminum, solder	Aqua regia, HNO ₃ , HCl, HF, H ₂ O ₂
Glass	HNO ₃ /HF
Gold, platinum, palladium, ceramic	Aqua regia
Silver	HNO ₃
Plastic	H ₂ SO ₄ , H ₂ O ₂ , HNO ₃ , HCl
Others	Added appropriate reagent to total digestion

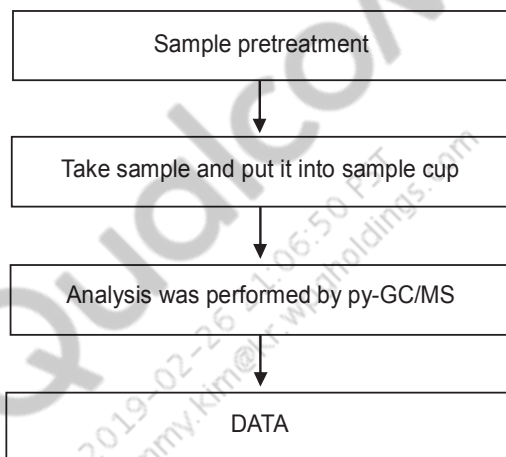
Analytical flow chart - HBCDD

- Technician: Yaling Tu
- Supervisor: Troy Chang



Analytical flow chart - Red phosphorus

- Technician: Yaling Tu
- Supervisor: Troy Chang



* The tested sample / part is marked by an arrow if it's shown on the photo. *

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